



# ∴ Multi Green Plus 1.0 Super Light

polyester multifunctional putty - green

## CHARACTERISTICS

Multi Green Plus 1.0 is a superlight polyester putty of the latest generation.

- Latest filling material technology
- Super light
- Set thixotropics
- Very easy to apply
- Pore-free filler
- Approx. 20% faster drying
- Perfect sanding already from grain P150
- Highly surface dry
- Up to 30% higher cutting column compared to other putties
- Adhesion to galvanized sheet steel
- Adhesion to aluminium and steel surfaces
- Adhesion to wood
- Adhesion to polyester laminates

## APPLICATION

For filling deep uneven areas and dents on motor vehicles panels in cars, trucks and railway carriages. Applicable as filling and fine putty.

## PRODUCT DATA

### MATERIAL DATA

- **Delivery viscosity at 20°C:** paste-like
- **VOC - content:** 2004/42/IIB (b) (250) < 220g/l
- **Colour:** green



11/2017

## HANDLING

### **BASE:**

The surface must be clean, dry and grease-free. Good adhesion is achieved on all coarsely sanded surfaces.

### **DOSAGE:**

Addition of 2-3% by weight BPO hardener paste 1.0

An overdosing of the hardener paste must be avoided. Bleeding through and colour changes in the topcoat system may occur.

### **POT LIFE:**

Multi Green Plus 1.0 Super light: At 20°C ambient temperature, 3-4 minutes

### **REACTION TEMPERATURE:**

At least +5°C

### **APPLICATION:**

Spread on with spatula

### **DRYING TIME:**

Air drying at +20°C ambient temperature, 12 minutes

### **SANDING:**

Following the specified drying time.

#### **As filling putty**

First sanding - dry with P120 – P240

Re-sanding – dry with P240 – P320

#### **As fine putty**

First sanding – dry with P150 – P240

Re-sanding – dry with P240 – P320



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### **REWORKING:**

The Multi Green Plus 1.0 Super light can be worked over with the following CS products:

- Elastic green, Elastic weiss, Elastic beige, or with all common 2K Acrylic fillers available on the market.

### **STORAGE:**

Approx. 6 – 8 months at 18 – 20°C in closed original container.

### **SAFETY ISSUES**

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery Terms and Conditions and the latest Technical Data Sheet, which should be demanded, apply.

Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

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